# Swift & Staley Team/DOE Paducah Site Classification Office (CO)/Technical Information Office (TIO) and Operations Security (OPSEC) Release Form

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## **Department of Energy**

Portsmouth/Paducah Project Office 1017 Majestic Drive, Suite 200 Lexington, Kentucky 40513 (859) 219-4000

### JUN 2 8 2012

PPPO-02-1474428-12B

Mr. Ken Lapierre, Director U.S. Environmental Protection Agency, Region 4 Air, Pesticides, and Toxics Management Division 61 Forsythe, SW Suite 9T43 Atlanta, Georgia 30303-8960

Mr. John S. Lyons, Director Kentucky Department for Environmental Protection Division for Air Quality 200 Fair Oaks Lane Frankfort, Kentucky 40601-1403

Mr. Reid Rosnick U.S. Environmental Protection Agency Headquarters Office of Radiation and Indoor Air MS6608J, 1200 Pennsylvania Avenue, Northwest Washington, DC 20460

Dear Mr. Lapierre, Mr. Lyons, and Mr. Rosnick:

### SUBMISSION OF THE NATIONAL EMISSIONS STANDARDS FOR HAZARDOUS AIR POLLUTANTS ANNUAL REPORT FOR 2011 U.S. DEPARTMENT OF ENERGY EMISSIONS AT THE PADUCAH GASEOUS DIFFUSION PLANT (PAD-REG-1007)

Please find enclosed the calendar year 2011 Annual National Emissions Standards for Hazardous Air Pollutants Report, required by 40 *CFR* § 61, Subpart H. This report summarizes airborne radionuclide emissions from the Paducah Site, including both U.S. Department of Energy (DOE) and United States Enrichment Corporation (USEC) emissions for calendar year 2011. The total 2011 dose resulting from both DOE and USEC emissions was 0.0042 mrem. This is well below the annual limit of 10 mrem per year. DOE emissions contribution to this total was 0.0002 mrem.

If you have any questions or require additional information, please contact Don Dihel at (270) 441-6824.

Reinhard Knerr Paducah Site Lead Portsmouth/Paducah Project Office

Enclosures:

1. National Emissions Standards for Hazardous Air Pollutants Annual Report for 2011

2

2. Certification sheets

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#### CERTIFICATION

#### **Document Identification:** National Emissions Standards for Hazardous Air Pollutants Annual Report for 2011 U.S. Department of Energy Emissions at the Paducah Gaseous Diffusion Plant (PAD-REG-1013)

This certification pertains to the following U.S. Department of Energy emission sources:

| C-752-A Waste Activities (LATA KY)           | C-410 Demolition (LATA KY)                        |
|--|---|
| Northwest Plume Treatment Facility (LATA KY) | Depleted Uranium Hexafluoride Conversion Facility |
|  | (BWCS)  |
| Northeast Plume Treatment Facility (LATA KY) | Fugitive and Diffuse Sources                      |
| C-340 Demolition (LATA KY)                   |   |

I certify under penalty of law that I have personally examined and am familiar with the information submitted herein and based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment. (See 18 U.S.C. 1001.)

Mark J. Duff, Paducah Project Manager LATA Environmental Services of Kentucky, LLC

<u>6-28-12</u> Date Signed

Saraher George H. Dials

Babcock and Wilcox Conversion Services, LL

Reinhard Knerr, Paducah Site Lead U.S. Department of Energy

<u>(e - 2 7 - 1 2</u> Date Signed

Date Signed

### PAD-REG-1013

## National Emissions Standards for Hazardous Air Pollutants Annual Report for 2011 U.S. Department of Energy Emissions at the Paducah Gaseous Diffusion Plant

This document is approved for public release per review by:

ma

LATA Kentucky Classification Support

<u>L-27.2012</u> Date

## National Emissions Standards for Hazardous Air Pollutants Annual Report for 2011 U.S. Department of Energy Emissions at the Paducah Gaseous Diffusion Plant

Date Issued—June 2012

#### Prepared for the U.S. DEPARTMENT OF ENERGY Office of Environmental Management

Prepared by LATA ENVIRONMENTAL SERVICES OF KENTUCKY, LLC managing the Environmental Remediation Activities at the Paducah Gaseous Diffusion Plant under contract DE-AC30-10CC40020

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## ACRONYMS

| CAP-88 | Clean Air Act Assessment Package-1988                    |
|--------|--|
| CFR    | Code of Federal Regulations                              |
| DOE    | U.S. Department of Energy                                |
| EDE    | effective dose equivalent                                |
| EPA    | U.S. Environmental Protection Agency                     |
| HEPA   | high-efficiency particulate air                          |
| KAR    | Kentucky Administrative Regulations                      |
| NESHAP | National Emission Standards for Hazardous Air Pollutants |
| PGDP   | Paducah Gaseous Diffusion Plant                          |
| USEC   | United States Enrichment Corporation                     |

## **EXECUTIVE SUMMARY**

The Kentucky Division for Air Quality regulates air emissions of radionuclides, other than radon, from U.S. Department of Energy (DOE) facilities under 401 *KAR* 57:002. The Kentucky regulations cite 40 *CFR* § 61, Subpart H, regulations. Submission of this report fulfills the annual reporting requirements of 40 *CFR* § 61.94.

DOE owns the Paducah Gaseous Diffusion Plant (PGDP), which has radionuclide air emissions from DOE operations. DOE leases a portion of the site to United States Enrichment Corporation (USEC) whose operations also have radionuclide air emissions. DOE and USEC operations were included in the estimate of the Paducah Site resultant dose to the public; however, DOE certifies the information relating to its operations only. USEC submits a separate National Emission Standards for Hazardous Air Pollutants report relating to emissions from its activities.

The dose to the public is calculated using the computer modeling program (CAP-88) specified in 40 *CFR* § 61.93. Inputs to the computer program for both DOE and USEC sources are obtained through continuous monitoring, periodic confirmatory measurements, engineering estimates, emission factors, and other U.S. Environmental Protection Agency-approved methods. Subpart H requires an annual compliance report covering site emissions from the previous year. This report meets the annual reporting requirements and establishes the total annual effective dose equivalent to the maximally exposed member of the public from both USEC and DOE emissions to be 0.0042 mrem for calendar year 2011. This is well below the annual limit of 10 mrem per year. DOE emissions contribution to this total was 0.0002 mrem.

## **1. FACILITY DESCRIPTION**

| Site Name: | Paducah Gaseous Diffusion Plant (PGDP)   |
|------------|--|
| Location:  | Paducah, Kentucky  |
| Owner:     | U.S. Department of Energy<br>Portsmouth/Paducah Project Office<br>P.O. Box 1410<br>Paducah, Kentucky 42002-1410<br>Reinhard Knerr, Paducah Site Lead<br>(270) 441-6825         |
| Operator:  | LATA Environmental Services of Kentucky, LLC<br>761 Veterans Avenue<br>Kevil, Kentucky 42053<br>Mark J. Duff, Paducah Project Manager<br>(270) 441-5100                        |
|            | Babcock and Wilcox Conversion Services, LLC<br>1020 Monarch Street, Suite 300<br>Lexington, Kentucky 40513<br>George E. Dials, President and Project Manager<br>(859) 685-2060 |

### **2. INTRODUCTION**

The U.S. Department of Energy (DOE) Paducah Site includes the PGDP, which is leased to the United States Enrichment Corporation (USEC). DOE manages the remaining nonleased facilities at the Paducah Site. The DOE-managed facilities consist of various waste management facilities, inactive buildings, depleted uranium hexafluoride (DUF<sub>6</sub>) storage facilities, a DUF<sub>6</sub> conversion facility, and environmental restoration facilities.

Emissions from both DOE and USEC activities were analyzed together. DOE certifies only the information related to its emissions. DOE understands that USEC will be submitting a separate National Emission Standards for Hazardous Air Pollutants (NESHAP) report addressing a more detailed analysis of emissions from USEC operations. The combined emissions of both DOE and USEC were used to calculate the resultant dose. The reports have been separated to ease review and approval by the separate organizations.

### **3. SITE DESCRIPTION**

PGDP is an active uranium enrichment facility consisting of a diffusion cascade system and extensive support facilities. The cascade system, including product and tails withdrawal, is housed in six large

process buildings. The plant is located on a reservation consisting of approximately 3,500 acres in western McCracken County, 10 miles west of Paducah, Kentucky, and 3.5 miles south of the Ohio River. The facility is on approximately 1,350 acres with controlled access. Roughly 650 acres of the reservation are enclosed within a fenced security area. An uninhabited buffer zone of at least 400 yards surrounds the entire fenced area. During World War II, Kentucky Ordnance Works, a trinitrotoluene production facility, was operated in an area southwest of the plant on what is now a wildlife management area.

Construction of the PGDP facility began in 1951 and the plant was fully operational by 1955, supplying enriched uranium for commercial reactors and defense uses. Enriched uranium is defined as uranium in which the concentration of the fissionable uranium-235 (U-235) isotope has been increased from its natural assay. Natural uranium is primarily uranium-238 (U-238), with about 0.71% U-235 and 0.0055% uranium-234 (U-234). Uranium mills process the ores to produce concentrated uranium oxide ( $U_3O_8$ ), which then is converted commercially to uranium hexafluoride (UF<sub>6</sub>). The UF<sub>6</sub> then is sent to PGDP for enrichment. In 2011, DOE began operation of a facility to convert the stored DUF<sub>6</sub> to a more stable uranium oxide, primarily  $U_3O_8$ .

The radioactive materials used at PGDP are associated with enrichment of the uranium isotope, U-235, by utilizing a gaseous diffusion process [40 *CFR* § 61.94 (a) (2)]. During enriching operations from 1953 to 1975, UF<sub>6</sub> feed material derived from recycled uranium (called "reactor tails") from government reactors also was used intermittently in addition to the UF<sub>6</sub> processed from uranium ore, which typically was used. Reactor tails were the spent fuel from nuclear reactors that is depleted in U-235 content that had been reprocessed to remove most of the fission products. The reactor fuel assemblies were processed at other DOE facilities (where most of the fission products were removed), and the enriched uranium and the remaining fission products were fed into the PGDP cascade system in the chemical form of UF<sub>6</sub>. Use of the reactor tails resulted in the introduction of technetium-99 (Tc-99), a fission by-product, and transuranics, most notably neptunium-237 (Np-237) and plutonium-239 (Pu-239), into the cascade.

The West Kentucky Wildlife Management Area and lightly populated farmlands are in the immediate environs of PGDP. Based on population data from the 2010 census, the population within a 50-mile radius is approximately 534,000 persons. Of these, 44,000 live within 10 miles of the plant and 104,000 live within 20 miles of the plant. The unincorporated communities of Grahamville and Heath are 1.24 and 1.86 miles east of the plant, respectively. Portions of 28 counties—11 of which are in Kentucky, 4 in Missouri, 10 in Illinois, and 3 in Tennessee—are included within the 50-mile radius of the plant. Larger cities in the region include Paducah, Kentucky, located 10 air miles east of the plant; Cape Girardeau, Missouri, located 40 air miles to the west; and Metropolis, Illinois, located 6 air miles to the northeast. The nearest neighbor residences in each direction are observed and entered into the dose modeling software.

Paducah is located in the humid continental zone. Summers generally are dry; precipitation occurs mainly in the spring and fall. Winters are characterized by moderately cold days; the average temperature during the coldest month, January, is about 35°F. Summers are warm and humid; the average temperature in July is 79°F. Yearly precipitation averages about 44 inches. The prevailing wind direction is south to southwest.

In July 1993, USEC was formed as a government corporation and became a private corporation in July 1998. Although DOE still owns all the facilities at PGDP, the uranium enrichment enterprise is now the responsibility of USEC.

### 4. DOE SOURCE HANDLING AND PROCESSING DESCRIPTION

The description of the handling and processing that the radioactive materials undergo with DOE operations at the Paducah Site is described in the following sections. The radioactive materials handled were containerized waste,  $DUF_6$  managed in cylinders, conversion of  $UF_6$  to  $U_3O_8$ , and radioactive contamination on equipment and facilities.

#### 4.1 DEPLETED URANIUM HEXAFLUORIDE CONVERSION FACILITY

The construction of the DUF<sub>6</sub> conversion facility was completed in 2010 and the operation of the facility began in 2011. The facility converts DUF<sub>6</sub> stored in cylinders to a more stable uranium oxide, primarily  $U_3O_8$ . Radioactive emissions from the conversion operations are monitored as required by its air permit.

#### 4.2 NORTHWEST PLUME INTERIM REMEDIAL ACTION PROJECT

On September 1, 1995, DOE began operation of a treatment plant designed to remove trichloroethene and Tc-99 from contaminated groundwater at the PGDP. The facility, C-612, is located at the northwest corner of the PGDP site security area. The facility consists of an air stripper to remove volatile organics.

Historical sampling has shown very little change in the concentration of Tc-99 as the water passes through the air stripper. Emissions of Tc-99 were estimated using 40 *CFR* § 61, Subpart H, Appendix D, emission factors and the analysis of the groundwater. The exhaust from the air stripper is passed through a carbon adsorption unit prior to release to the atmosphere. Data has shown that Tc-99 is not retained in the carbon; therefore, no reduction in Tc-99 emissions due to the use of the adsorption unit was assumed. The results of the analysis of the estimated emissions are reported in Section 6.

#### 4.3 NORTHEAST PLUME CONTAINMENT SYSTEM

DOE began normal operation of a second treatment system on February 28, 1997, as an interim remedial action to also treat contaminated groundwater. The system, C-614, extracts contaminated groundwater and pumps it to the C-637 Cooling Towers operated by USEC. Initially, the contaminated groundwater did not contain radionuclides; however, Tc-99 has been detected in the groundwater and, consequently, emitted to the air since 2005. Emissions of Tc-99 were estimated using 40 *CFR* § 61, Subpart H, Appendix D, emission factors and the analysis of the groundwater. The results of the analysis of the estimated emissions are reported in Section 6.

#### 4.4 C-752-A WASTE MANAGEMENT ACTIVITIES

Waste containing fine particulate radioactive material was repackaged. The particulate waste was repackaged in an enclosure within C-752-A. The ventilation for the enclosure passes through high-efficiency particulate air (HEPA) filters and then is exhausted through two stacks. The airborne concentration of radionuclides was estimated using emission factors in Appendix D of 40 *CFR* § 61.

#### 4.5 C-410 FEED PLANT SECTOR 4 DEMOLITION

A portion, Sector 4, of the C-410 Feed Plant was demolished in 2011. It is speculated that fugitive airborne radionuclide emissions may have resulted from dust created by demolition and removal of the debris. The airborne concentration of radionuclides was estimated using emission factors and engineering judgment. Airborne emission controls employed include vacuuming loose debris, application of fixative, demolition in a controlled manner, and water fogging.

#### 4.6 C-340 METALS REDUCTION PLANT CONVEYOR DEMOLITION

In preparation for eventual demolition of the C-340-A, -B, and -C structure, an incline conveyor with a protective enclosure that connected the C-340 D warehouse was demolished. The conveyor system contains low levels of radionuclide contamination. The amount of radionuclide present was estimated based on data from smears and isotopic analysis. It is assumed that airborne radionuclide emissions may have resulted from dust that was generated during demolition and debris handling. The amount of emissions was estimated using emission factors in Appendix D of 40 *CFR* § 61. Airborne emission controls employed include vacuuming loose debris, application of fixative, demolition in a controlled manner, and water fogging.

#### 4.7 FUGITIVE AND DIFFUSE SOURCES

Diffuse/fugitive sources include any source that is distributed spatially, diffuse in nature, or not emitted with forced air from a stack, vent, or other confined conduit. Diffuse/fugitive sources also include emissions from sources where forced air is not used to transport the radionuclides to the atmosphere. In this case, radionuclides are transported entirely by diffusion and/or thermally driven air currents. Typical examples of diffuse/fugitive sources include emissions from building breathing; resuspension of contaminated soils, debris, or other materials; unventilated tanks; ponds, lakes, and streams; wastewater treatment systems; outdoor storage and processing areas; and leaks in piping, valves, or other process equipment. DOE has identified many potential fugitive and diffuse sources such as inactive facilities, building roofs, scrap metal storage yards, landfills, and various contamination areas. The use of ambient air monitors to evaluate emissions from fugitive and diffuse sources is described in Section 9.

#### **4.8 MISCELLANEOUS SOURCES**

DOE identified transport and disposal of contaminated materials in the C-746-U Landfill and decontamination of machinery and equipment used in remediation activities (e.g., well drilling) as miscellaneous sources. The use of ambient air monitors to evaluate emissions from these sources is described in Section 9. DOE understands that USEC will be submitting a separate NESHAP report addressing more detailed analysis of USEC emissions from USEC operations.

## **5. WAIVER OF CONSTRUCTION AND MODIFICATION ACTIVITIES**

No DOE construction or modification activities occurred in this reporting period that were waived under 40 *CFR* § 61.96.

## 6. DOE SOURCE CHARACTERISTICS AND AIR EMISSIONS DATA

Tables 1 through 4 contain specific emission information for each DOE emission point. Table 1 lists the emission points and efficiency of control devices as required by 40 *CFR* § 61.94 (b) (4) and (5). Table 2 lists the distances from each emission point to receptors of concern as listed in 40 *CFR* § 61.94 (b) (6). Table 3 contains emission point information required to estimate the resulting potential exposure as required by 40 *CFR* § 61.94 (b) (7). Table 4 contains a list of site radioactive materials and their emission rates as required by 40 *CFR* § 61.94 (b) (2).

| Emission Points                      | Type Control | Efficiency% |
|--------------------------------------|--------------|-------------|
| Northwest Plume Treatment Facility   | Carbon       | 0           |
| Northeast Plume Treatment Facility   | None         | 0           |
| C-340 Demolition                     | None         | 0           |
| DUF <sub>6</sub> Conversion Facility | HEPA         | 99          |
| C-410 Demolition                     | None         | 0           |
| C-752-A Waste Management Activities  | HEPA         | 99          |

#### **Table 1. Emission Point Effluent Controls and Efficiencies**

#### Table 2. Distances to Selected Receptors

| Emission Points                      | Distances (m) to Selected Receptors |                         |                |  |  |  |
|--------------------------------------|-------------------------------------|-------------------------|----------------|--|--|--|
| Emission Points                      | Nearest Farm                        | <b>Nearest Business</b> | Nearest School |  |  |  |
| Northwest Plume Treatment Facility   | 1,100                               | 2,550                   | 5,150          |  |  |  |
| Northeast Plume Treatment Facility   | 1,400                               | 2,100                   | 4,200          |  |  |  |
| C-340 Demolition                     | 1,900                               | 2,250                   | 3,300          |  |  |  |
| DUF <sub>6</sub> Conversion Facility | 2,550                               | 3,250                   | 3,400          |  |  |  |
| C-410 Demolition                     | 2,150                               | 2,700                   | 3,900          |  |  |  |
| C-752-A Waste Management Activities  | 1,700                               | 3,200                   | 4,270          |  |  |  |

#### Table 3. Characteristics of Stacks, Vents, or Other Emission Points that Emit Radionuclides

| Emission Points                      | Туре  | Height<br>(m) | Diameter<br>(m) | Gas Exit<br>Velocity<br>(m/s) | Gas Exit<br>Temp.<br>(°C) | Distance (m) &<br>Direction to<br>Maximally<br>Exposed<br>Individual for<br>Each Source<br>(MEI) |
|--------------------------------------|-------|---------------|-----------------|-------------------------------|---------------------------|--|
| Northwest Plume Treatment Facility   | Point | 7.0           | 0.35            | 9.45                          | 37.8                      | 1,080 NNE  |
| Northeast Plume Treatment Facility   | Point | 10.22         | 8.18            | 4.84                          | Ambient                   | 1,360 SE   |
| C-340 Demolition                     | Point | 1             | NA              | 0                             | Ambient                   | 1,195 ESE  |
| DUF <sub>6</sub> Conversion Facility | Point | 21.95         | 1.067           | 16.19                         | 33.9                      | 2,171 S  |
| C-410 Demolition                     | Point | 1             | NA              | 0                             | Ambient                   | 2,265 N  |
| C-752-A Waste Management             | Point | 5.5           | 0.3             | 6.47                          | Ambient                   | 1,700 N  |

| Nuclide              | NW Plume<br>Treatment<br>Facility | NE Plume<br>Treatment<br>Facility | C-340<br>Demolition | DUF <sub>6</sub><br>Conversion<br>Facility | C-410<br>Demolition | C-752-A Waste<br>Management<br>Activities | Total*   |
|----------------------|-----------------------------------|-----------------------------------|---------------------|--|---------------------|---|----------|
| U-234                | 0                                 | 0                                 | 1.73E-09            | 1.67E-07                                   | 1.66E-07            | 6.43E-09                                  | 2.05E-03 |
| U-235                | 0                                 | 0                                 | 2.10E-10            | 7.63E-09                                   | 8.09E-09            | 2.68E-10                                  | 7.15E-05 |
| U-238                | 0                                 | 0                                 | 1.16E-08            | 4.09E-07                                   | 1.37E-07            | 1.00E-08                                  | 2.89E-04 |
| Tc-99                | 1.52E-04                          | 6.44E-06                          | 1.27E-06            | 0  | 2.19E-06            | 1.00E-06                                  | 6.05E-03 |
| Th-228               | 0                                 | 0                                 | 0                   | 0  | 5.08E-08            | 0   | 5.08E-08 |
| Th-230               | 0                                 | 0                                 | 3.13E-12            | 0  | 2.21E-08            | 2.74E-06                                  | 1.33E-05 |
| Th-231               | 0                                 | 0                                 | 0                   | 3.2E-08                                    | 0                   | 0   | 3.2E-08  |
| Th-232               | 0                                 | 0                                 | 0                   | 0  | 6.60E-09            | 1.45E-08                                  | 2.12E-08 |
| Th-234               | 0                                 | 0                                 | 0                   | 2.92E-06                                   | 0                   | 0   | 2.92E-06 |
| Np-237               | 0                                 | 0                                 | 1.34E-12            | 0  | 1.53E-08            | 6.85E-10                                  | 3.73E-05 |
| Pu-238               | 0                                 | 0                                 | 0                   | 0  | 1.83E-09            | 1.78E-09                                  | 3.61E-09 |
| Pu-239               | 0                                 | 0                                 | 1.74E-14            | 0  | 4.89E-14            | 1.00E-07                                  | 3.75E-06 |
| Pu-240               | 0                                 | 0                                 | 1.74E-14            | 0  | 4.89E-14            | 0   | 6.63E-14 |
| Am-241               | 0                                 | 0                                 | 1.88E-11            | 0  | 3.76E-09            | 1.72E-08                                  | 2.10E-08 |
| Cs-137               | 0                                 | 0                                 | 2.04E-06            | 0  | 1.05E-06            | 6.34E-10                                  | 3.09E-06 |
| Pa-234m              | 0                                 | 0                                 | 0                   | 2.92E-06                                   | 0                   | 0   | 2.92E-06 |
| Total<br>Curies/Year | 1.52E-04                          | 6.44E-06                          | 3.33E-06            | 6.46E-06                                   | 3.65E-06            | 3.89E-06                                  | 8.52E-03 |

Table 4. Radionuclide Materials and Emissions Data (Curies)

\* The total curies emitted reflect both USEC and DOE emissions; however, the source-specific columns show only DOE emissions.

## 7. DOSE ASSESSMENT

#### 7.1 DESCRIPTION OF DOSE MODEL

The radiation dose calculations were performed using the Clean Air Act Assessment Package-1988 (CAP-88) package of computer codes that were converted from the mainframe CAP-88 version. This package contains the U.S. Environmental Protection Agency's (EPA's) version of the AIRDOS-EPA computer code, which implements a steady-state, Gaussian plume, atmospheric dispersion model to calculate environmental concentrations of released radionuclides and then uses Regulatory Guide 1.109 foodchain models to calculate human exposures, both internal and external, to the environmental concentrations. The human exposure values then are used by the EPA's version of the DARTAB computer code to calculate radiation doses to man from radionuclides released during the year. The dose calculations use dose conversion factors contained in the RADRISK data file, which is provided by EPA with the CAP-88 package. Selection of the dose conversion factors follows guidance given by EPA in its Federal Guidance Report No. 11.

#### 7.2 SUMMARY OF INPUT PARAMETERS

Default input parameters are used except for those provided in Section 6 and immediately below. Meteorological input information is from the Paducah National Weather Service, except for the on-site joint frequency distribution information. The average mixing layer height was derived from area upper air data from 2007 and supplied by Oak Ridge National Laboratory.

Joint frequency distribution: Five-year STAR distribution from 60-m station on PGDP meteorological tower for the years 1988 through 1992.

Rainfall rate: 190.2 cm/year

Average air temperature: 15°C

Average mixing layer height: 659 m

Fraction of foodstuffs from (rural default values):

|                         | Local Area | 50-Mile Radius | Beyond 50 Miles |
|-------------------------|------------|----------------|-----------------|
| Vegetables and produce: | 0.700      | 0.300          | 0.000           |
| Meat:                   | 0.442      | 0.558          | 0.000           |
| Milk:                   | 0.399      | 0.601          | 0.000           |

#### 7.3 DOSE ESTIMATE

Effective dose equivalent (EDE) to maximally exposed individual for each individual source and the plant is provided in Table 5. The dose estimate is based on both the DOE and USEC sources combined (data provided by USEC).

| USEC Emission Sources <sup>1</sup>   | Dose to the Maximum    | Dose to the Maximum        |  |  |  |
|--------------------------------------|------------------------|----------------------------|--|--|--|
|                                      | Exposed Individual for | Exposed Individual for the |  |  |  |
|                                      | Each Source (mrem)     | Plant (mrem)               |  |  |  |
| C-400 Group                          | 1.1E-03                | 1.1E-03                    |  |  |  |
| C-709/C-710 Laboratory Hoods         | 4.3E-04                | 4.3E-04                    |  |  |  |
| C-310 Stack                          | 1.9E-03                | 1.8E-03                    |  |  |  |
| Seal Exhaust/Wet Air Group           | 6.4E-04                | 6.4E-04                    |  |  |  |
| C-409 Group                          | 1.5E-07                | 1.5E-07                    |  |  |  |
| C-360                                | 1.0E-04                | 4.5E-05                    |  |  |  |
| Total from USEC Sources              |                        | 4.2E-03                    |  |  |  |
| DOE Emission Sources                 |                        |                            |  |  |  |
| Northwest Plume Treatment Facility   | 3.2E-05                | 3.2E-05                    |  |  |  |
| Northeast Plume Treatment Facility   | 5.3E-07                | 4.0E-07                    |  |  |  |
| C-340 Demolition                     | 6.7E-07                | 3.8E-07                    |  |  |  |
| DUF <sub>6</sub> Conversion Facility | 2.8E-07                | 1.9E-07                    |  |  |  |
| C-410 Demolition                     | 3.9E-06                | 3.9E-06                    |  |  |  |
| C-752-A Waste Activities             | 1.6E-04                | 1.6E-04                    |  |  |  |
| Total from DOE Sources               | 2.0E-04                |                            |  |  |  |
| Total from All Sources               | 4.2E-03                |                            |  |  |  |

#### Table 5. Dose Analysis

<sup>&</sup>lt;sup>1</sup> Certified by USEC in its annual report.

The maximally exposed individual from all plant emissions is located 2,430 m north of the C-310 stack (a USEC source).

Based on population data from the 2010 census, the total collective EDE to the 50-mile population (approximately 534,000 persons) was 0.03 person-rem.

### 8. UNPLANNED RELEASES

There were no DOE unplanned releases in 2011.

### 9. AMBIENT AIR MONITORING

In accordance with the *Paducah Gaseous Diffusion Plant Department of Energy National Emission Standards for Hazardous Air Pollutants (NESHAP) Management Plan*, BJC/PAD-141, February 2000, DOE utilized ambient air monitoring data to verify insignificant levels of radionuclides in off-site ambient air. Ambient air stations collect radionuclide samples at sites surrounding the plant. The ambient air monitors capture airborne radionuclides emitted from all sources including fugitive and diffuse sources. The Radiation/Environmental Monitoring Section of the Radiation Health Branch of the Department for Public Health of the Kentucky Cabinet for Health and Family Services operated the ambient air monitors and was responsible for sample analysis. DOE is including the ambient monitoring results in this report, but DOE is not responsible for and does not certify the data.

The ambient air monitoring did not detect plant-derived radionuclides above 40 *CFR* § 61, Appendix E (3), Table 2, concentrations. The actual results of each air monitoring station are listed in Table 6 of this report. The locations of the ambient air monitoring stations are shown in Figure 1.

## 10. STATUS OF 40 CFR § 61 SUBPART H COMPLIANCE

DOE has remained in compliance with 40 *CFR* § 61, Subpart H, since 1993. Kentucky Division for Air Quality received a delegation of authority to administer the NESHAP program in July 1999. A NESHAP Management Plan has been developed by DOE that addresses all emissions including fugitive and diffuse emissions. EPA Region 4 concurred with the DOE NESHAP Management Plan on September 19, 2000. In accordance with the management plan, ambient air monitoring was utilized to verify compliance of the Paducah Site with 40 *CFR* § 61, Subpart H, for all emissions. Ambient air monitoring conducted by the Kentucky Radiation Health Branch did not detect plant-derived radionuclides above background levels during calendar year 2011; therefore, the facility is in compliance with 40 *CFR* § 61 Appendix E, Table 2 values, and the management plan.

Based on the results included in this report, during 2011, the Paducah Site was in compliance with 40 *CFR* § 61, Subpart H, for all airborne radionuclide emissions.

|     |                  | AMSW017           | AMW015            | AMNW001           | AMNE              | AME002            | AME012            | AMBKG2            | AMBOLD            | AMKOW             | AMMWNE            | TRPBLK            |
|-----|------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|
| Qtr | Nuclide          | Ci/m <sup>3</sup> |
|     | Am-241           | -2.16E-15         | -2.28E-15         | 8.67E-18          | -7.51E-16         | 7.74E-17          | -7.59E-16         | -2.06E-15         | -8.27E-16         | -2.18E-15         | -2.53E-15         | -2.07E-15         |
|     | Np-237           | -2.00E-17         | -5.94E-16         | -4.04E-17         | 2.79E-16          | -1.54E-16         | -5.17E-16         | 3.22E-16          | 9.56E-17          | -2.17E-16         | 4.91E-16          | 9.24E-18          |
| 1   | Tc-99            | 1.31E-15          | 6.53E-16          | 1.81E-16          | 2.18E-16          | 1.88E-16          | 4.23E-16          | 1.90E-16          | 4.79E-16          | -1.19E-16         | -1.01E-16         | -4.29E-17         |
|     | U-238/<br>Th-234 | -2.36E-17         | 5.11E-17          | 5.08E-17          | 8.30E-17          | 2.28E-17          | 4.39E-17          | 1.39E-17          | 8.13E-17          | 9.72E-17          | 1.22E-18          | -3.14E-17         |
|     |                  |                   |                   |                   |                   |                   |                   |                   |                   |                   |                   |                   |
|     | Am-241           | -8.90E-16         | -1.83E-15         | 6.15E-17          | 5.40E-18          | -2.94E-15         | -8.33E-16         | 5.03E-18          | -5.46E-16         | -2.54E-15         | 1.13E-16          | -3.06E-15         |
|     | Np-237           | 1.49E-17          | 8.77E-16          | -1.52E-16         | -1.11E-16         | -7.86E-17         | -1.12E-16         | -5.25E-17         | 1.92E-16          | -4.89E-16         | 1.54E-16          | 3.55E-16          |
| 2   | Tc-99            | 1.98E-17          | 2.68E-16          | 2.96E-16          | 1.05E-16          | 0.00E+00          | -1.19E-16         | -2.49E-17         | 4.48E-16          | -2.27E-17         | 4.14E-16          | 3.16E-17          |
|     | U-238/<br>Th-234 | 4.90E-17          | 6.74E-17          | 5.94E-17          | 6.04E-17          | 1.30E-16          | 6.84E-17          | 1.25E-17          | 1.11E-16          | 6.69E-17          | 7.12E-17          | 3.00E-17          |
|     |                  |                   |                   |                   |                   |                   |                   |                   |                   |                   |                   |                   |
|     | Am-241           | -1.29E-17         | -5.63E-17         | 4.22E-17          | -1.95E-16         | -1.90E-16         | -7.69E-17         | 1.39E-17          | 9.18E-17          | 8.18E-18          | -9.09E-17         | -1.76E-16         |
|     | Np-237           | 6.30E-17          | -8.99E-17         | -4.22E-16         | -1.51E-17         | -3.00E-16         | 2.32E-16          | 1.85E-16          | 8.52E-17          | 2.62E-16          | -2.09E-16         | -3.84E-17         |
| 3   | Tc-99            | 2.10E-16          | 7.32E-17          | 1.83E-16          | 3.36E-16          | 4.97E-16          | 5.20E-16          | 1.36E-16          | 8.42E-18          | 1.89E-16          | -9.95E-17         | 1.91E-16          |
|     | U-238/<br>Th-234 | 5.31E-17          | 9.39E-17          | 8.85E-17          | 1.21E-16          | 7.92E-17          | 1.21E-16          | 9.80E-17          | 1.44E-16          | 1.18E-16          | 1.44E-16          | -2.97E-18         |
|     |                  |                   |                   |                   |                   |                   |                   |                   |                   |                   |                   |                   |
|     | Am-241           | -9.82E-16         | 1.74E-17          | -1.70E-15         | -8.54E-16         | -4.28E-17         | -1.57E-15         | -8.30E-17         | 9.63E-18          | -1.98E-15         | -8.28E-16         | -1.61E-16         |
|     | Np-237           | 2.66E-16          | -2.14E-16         | 1.85E-16          | -1.86E-16         | 2.89E-17          | 1.73E-16          | 1.11E-16          | 5.78E-17          | -8.71E-17         | 1.76E-16          | 3.30E-17          |
| 4   | Tc-99            | 5.27E-16          | 4.45E-16          | 4.24E-16          | 3.00E-16          | 4.86E-16          | 5.36E-16          | 5.64E-16          | 2.02E-16          | 6.29E-16          | 2.01E-16          | 1.68E-16          |
|     | U-238/<br>Th-234 | -1.71E-17         | 1.13E-17          | 1.21E-17          | 3.34E-17          | 2.17E-17          | 4.38E-17          | -9.87E-18         | 4.12E-17          | 2.01E-17          | 1.02E-17          | -6.03E-18         |

#### Table 6. Kentucky Radiation Health Branch Ambient Air Monitoring Results<sup>2,3</sup> **Ambient Air Station**

<sup>&</sup>lt;sup>2</sup> All results are below the applicable limiting values of 40 *CFR* § 61 Appendix E (3), Table 2 (see footnote 3). <sup>3</sup> 40 *CFR* § 61 Appendix E (3), Table 2, Limiting Values (Ci/m<sup>3</sup>): Am-241, 1.9E-15; Np-237, 1.2E-15; Tc-99, 1.4E-13; Th-234, 2.2E-12; and U-238, 8.3E-15 Ci/m<sup>3</sup> annual average.

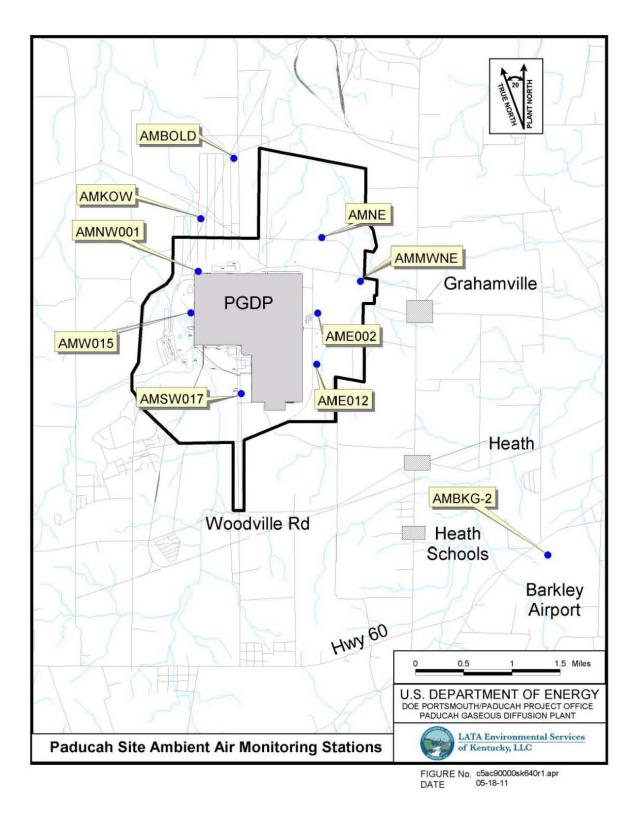


Figure 1. Location of Paducah Site Ambient Air Monitors